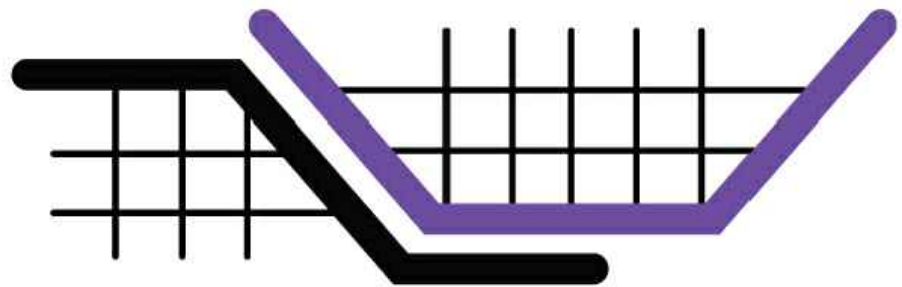
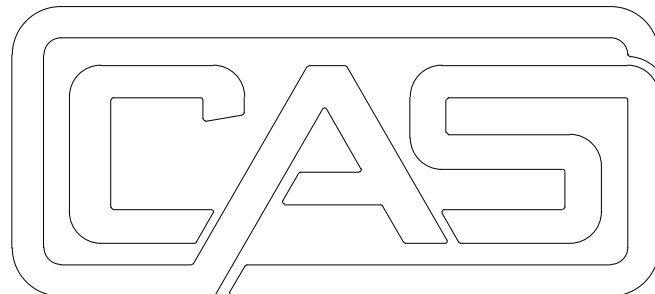


Flydoor/Barrier Door Technical Manual



Alu**SHIELD**



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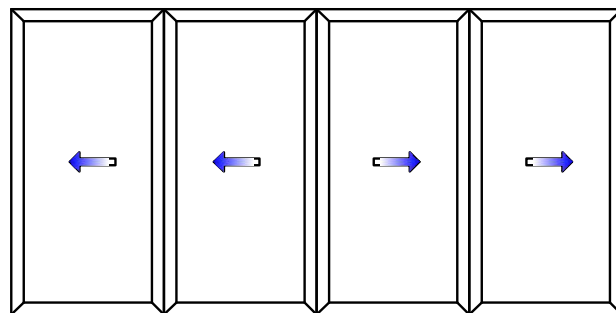
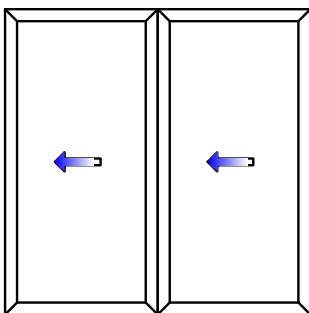
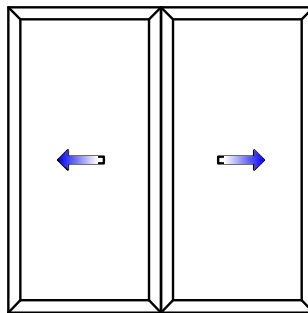
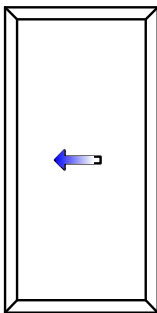
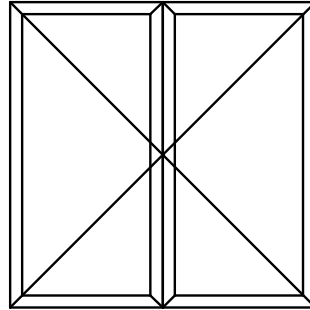
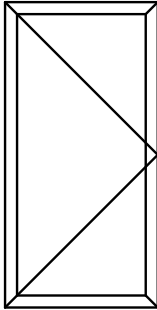
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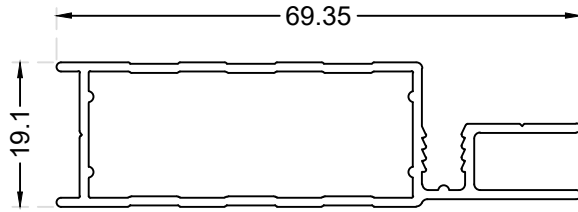
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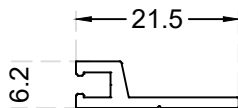
Copyright - Terms and Conditions - Disclaimer	Page 1
INDEX	Page 2
MANUAL HISTORY	Page 3
<hr/>	
ASSEMBLY OVERVIEW	
Common Elevations	Section 1 - Page 3
<hr/>	
SYSTEM SHAPES	
System Shapes	Section 2 - Page 4
System Shapes	Section 2 - Page 5
<hr/>	
HARDWARE & ACCESSORIES	
Hardware Components	Section 3 - Page 6
Hardware Components	Section 3 - Page 7
<hr/>	
INSERTION SPECIFICATIONS	Section 4 - Page 8
Insertion Installation	Section 4 - Page 9
Installation Specifications	Section 4 - Page 10
<hr/>	
GENERAL ASSEMBLIES	Section 5 - Page 11
Single Hinged Door	Section 5 - Page 12
Single Hinged Door	Section 5 - Page 13
Double / French Hinged Doors	Section 5 - Page 14
Double / French Hinged Doors	Section 5 - Page 15
Single Track / Single Door	Section 5 - Page 16
Single Track / Double Doors (Center Opening)	Section 5 - Page 17
Double Track / Double Doors (Stacking)	Section 5 - Page 18
Midrails	Section 5 - Page 19
Midrails	Section 5 - Page 20
<hr/>	
MACHINING DETAILS	Section 6 - Page 21
CPC6 Roller Machining	Section 6 - Page 22
Austral Lock Machining	Section 6 - Page 23
Midrail Machining	Section 6 - Page 24
Midrail Machining	Section 6 - Page 25
<hr/>	
TECH DATA	
Profile Data	Section 7 - Page 27

Manual Created	March 2022
Updated 5.5m packer code	May 2022
Added PR0129 J Bead	June 2022
Added CPC5 Guide	March 2022
New Layout	March 2025

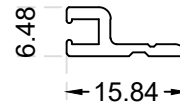




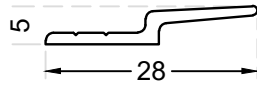
FLY DOOR FRAME	
Part no.	Length
DF7	6000



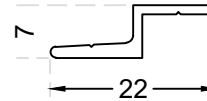
20MM BUG STRIP	
Part no.	Length
CS2	4300



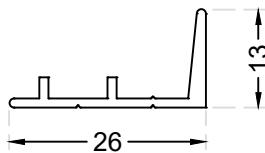
15MM BUG STRIP	
Part no.	Length
CS1	4300



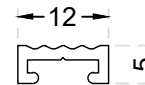
30MM INTERLOCK	
Part no.	Length
CS3	4800



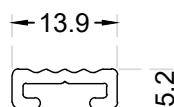
20MM INTERLOCK	
Part no.	Length
CS4	4800



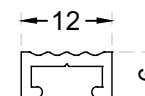
FRAME INTERLOCK	
Part no.	Length
CS5	4800



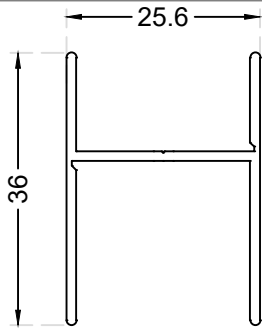
5MM PACKER	
Part no.	Length
CS9	3000



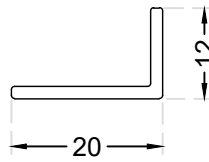
5.5MM PACKER	
Part no.	Length
CS13	3000



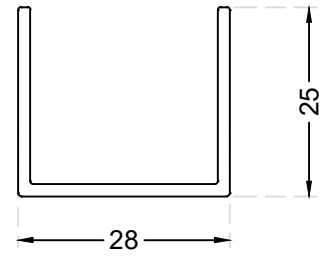
6MM PACKER	
Part no.	Length
CS18	3000



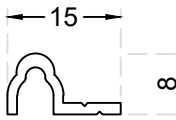
CHANNEL RECEIVER	
Part no.	Length
CS19	6500



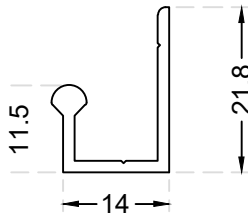
20X12X1.6 ANGLE	
Part no.	Length
A201216	6500



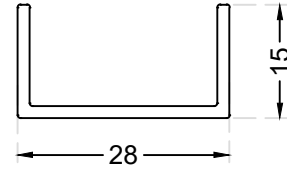
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Part no.	Length
CS26	4200



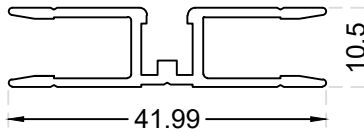
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Part no.	Length
CS10	4300



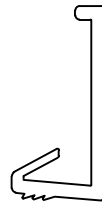
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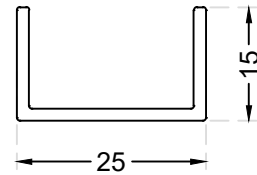
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Part no.	Length
CS28	4200



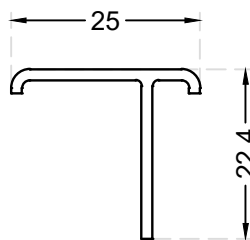
MIDRAIL	
Part no.	Length
CS8	4300



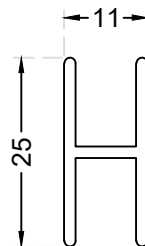
RIGID J-BEAD	
Part no.	Length
PR0129	2800



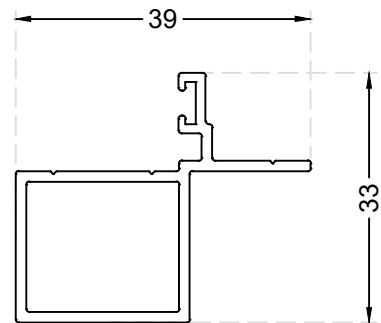
...	
Part no.	Length
CS27	4200



T MULLION	
Part no.	Length
CS14	4300



MIDRAIL	
Part no.	Length
CS12	6000



FLYDOOR JAMB	
Part no.	Length
CS15	5200



Austral Elegance Hinge Door Lock	
Part no.	Pack Size
ELXC	1



Austral Elegance Push2Go Hinge Door Lock	
Part no.	Pack Size
ELP2G	1



Austral Hinge Door Triple Lock Kit	
Part no.	Pack Size
EKIT-H	1



Wide Strike Plate	
Part no.	Pack Size
SP1	1



Hinge Door Closer	
Part no.	Pack Size
DC1	1



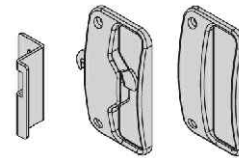
Austral Wafer Cylinder	
Part no.	Pack Size
SD-CYLINDER	1



Austral Sliding Door Lock	
Part no.	Pack Size
SD7	1



Austral Horizon Sliding Door Lock	
Part no.	Pack Size
SD9H	1



Sliding Door Latch Lock	
Part no.	Pack Size
5163	1



Security Door Corner Stake	
Part no.	Pack Size
CS70	200



Security Door Roller	
Part no.	Pack Size
CPC6	250



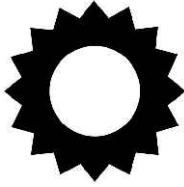
Security Door Hinge	
Part no.	Pack Size
DH1	1



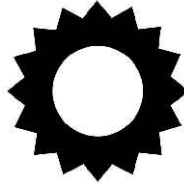
Super Wedge	
Part no.	Length
SUPERWEDGE	3100



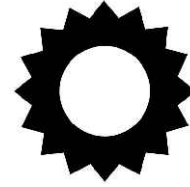
Sliding Door Guide	
Part no.	Pack Size
CPC5	1



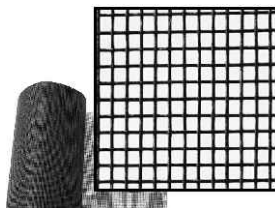
4.7mm Spline	
Part no.	Pack Size
SPLINE4.7	300m



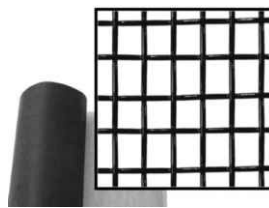
5.4mm Spline	
Part no.	Pack Size
SPLINE5.4	300m



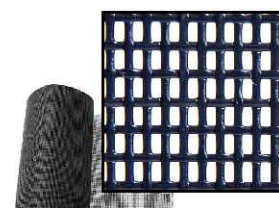
5.7mm Spline	
Part no.	Pack Size
SPLINE5.7	300m



Fibreglass Flyscreen Mesh	
Part no.	Pack Size
CFM	various



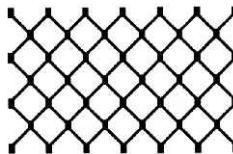
Aluminium Flyscreen Mesh	
Part no.	Pack Size
AFM	various



Pet Mesh	
Part no.	Pack Size
PET	various



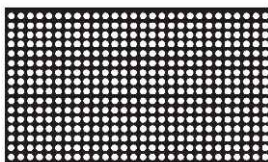
DVA 1-Way Security Mesh	
Part no.	Pack Size
DVA	various



Diamond Grilles	
Part no.	Pack Size
CG	various



Galvanised Security Mesh	
Part no.	Pack Size
GM	various



Perforated Security Mesh	
Part no.	Pack Size
PM	various



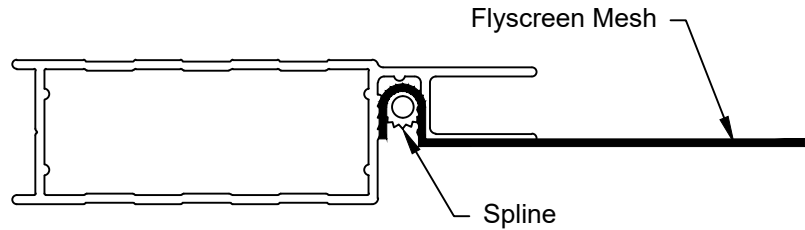
Vision Guard 1-Way Security Mesh	
Part no.	Pack Size
PD	various



316 STAINLESS STEEL MESH	
Part no.SS1200	Pack Size
SS	various

Flyscreen Mesh

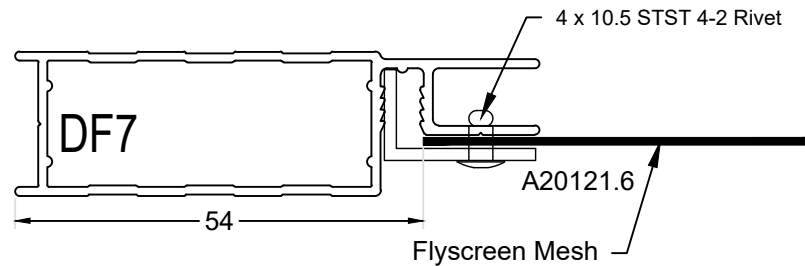
Includes CFM, AFM and PETMESH
Mesh inserted into secondary channel and wedged with spline.
Fibreglass CFM - SPLINE 5.7
Aluminium AFM - SPLINE 5.4
PET Mesh - SPLINE 4.7



DVA Mesh

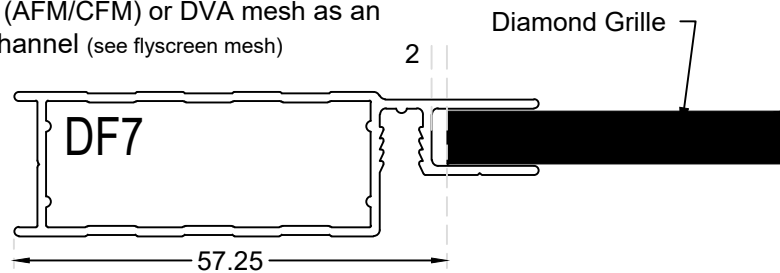
Mesh is laid flat onto the face of the secondary channel and covered with A20121.6 angle. Pop rivets (maximum 400mm spacing) are used to secure mesh.

DVA Mesh is a discontinued product.



Diamond Grille (CG)

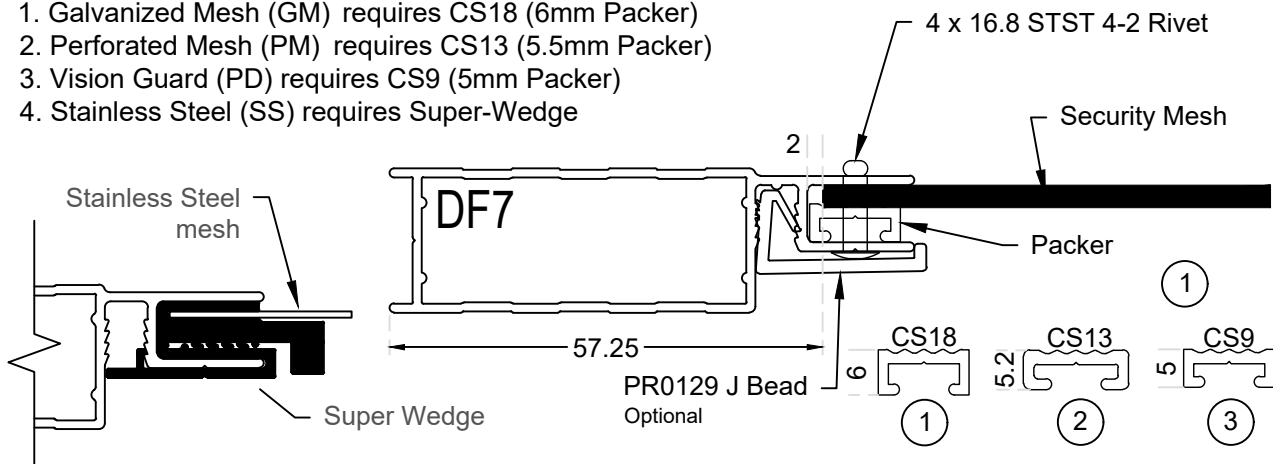
Diamond grille is fitted inside primary channel.
Can also be fitted with Flyscreen Mesh (AFM/CFM) or DVA mesh as an additional option into the secondary channel (see flyscreen mesh)



Security Mesh

Includes Galvanized (GM), Perforated (PM) and Vision Guard (PD) mesh types.
Mesh is fitted inside the primary channel. Packers are inserted into the primary channel to fill the void, and then secured with pop rivets (maximum 400mm spacing)

1. Galvanized Mesh (GM) requires CS18 (6mm Packer)
2. Perforated Mesh (PM) requires CS13 (5.5mm Packer)
3. Vision Guard (PD) requires CS9 (5mm Packer)
4. Stainless Steel (SS) requires Super-Wedge



Fiberglass Flyscreen Mesh (CFM)

Standard insect screening mesh
PVC coated fiberglass yarn
0.25mm diameter yarn
18 x 14 strands per inch
High corrosion resistance
High UV resistance
Low strength flyscreen
Available in roll sizes: 610mm, 760mm, 810mm, 910mm, 1220mm

Aluminium Flyscreen Mesh (AFM)

Aluminium insect screening mesh
Powder coated aluminium
0.23mm diameter wire
18 x 16 strands per inch
Medium corrosion resistance
High UV resistance
Medium strength flyscreen
Available in roll sizes: 750mm, 800mm, 900mm, 1200mm

Pet Mesh (PETMESH)

Heavy duty insect screening mesh
Heavy duty vinyl coated polyester yarn
0.65mm diameter wire
10 x 16 strands per inch
High corrosion resistance
High UV resistance
High strength flyscreen
Available in roll sizes: 910mm, 1220mm

DVA Mesh (DVA)

1.3mm Light duty 1-way privacy security mesh
Powdercoated aluminium alloy mesh
High corrosion resistance
High UV resistance
Available in sizes: 750x2000, 900x2000, 1200x2200, 1200x2400

Diamond Grille (CG)

7mm Diamond Grille
Standard single diamond pattern
Powdercoated tempered aluminium alloy
7mm Strand width
High corrosion resistance
High UV resistance
Available in sizes: 750x2050, 750x2450, 835x2050, 835x2450, 920x2050, 920x2450, 1250x2050, 1250x2450

Galvanised security mesh (GM)

Medium duty security mesh

2.0mm Powdercoated galvanised steel

0.8mm diameter wire

1.6mm Aperture Size

High corrosion resistance

High UV resistance

Available in sizes: 750x2000, 750x2400, 900x2000, 900x2400, 1200x2000, 1200x2400

Perforated Security mesh (PM)

Heavy duty security mesh

2.2mm powder coated aluminium

2.0mm diameter punched perforations

High corrosion resistance

High UV resistance

Available in sizes: 750x2000, 750x2400, 900x2000, 900x2400, 1200x2000, 1200x2400

Vision Guard Security mesh (PD)

Heavy duty 1-way privacy security mesh

2.8mm Powdercoated aluminium alloy mesh

High corrosion resistance

High UV resistance

Available in sizes: 750x2000, 750x2400, 900x2000, 900x2400, 1200x2000, 1200x2400

316 Stainless Steel Meshes (SS)

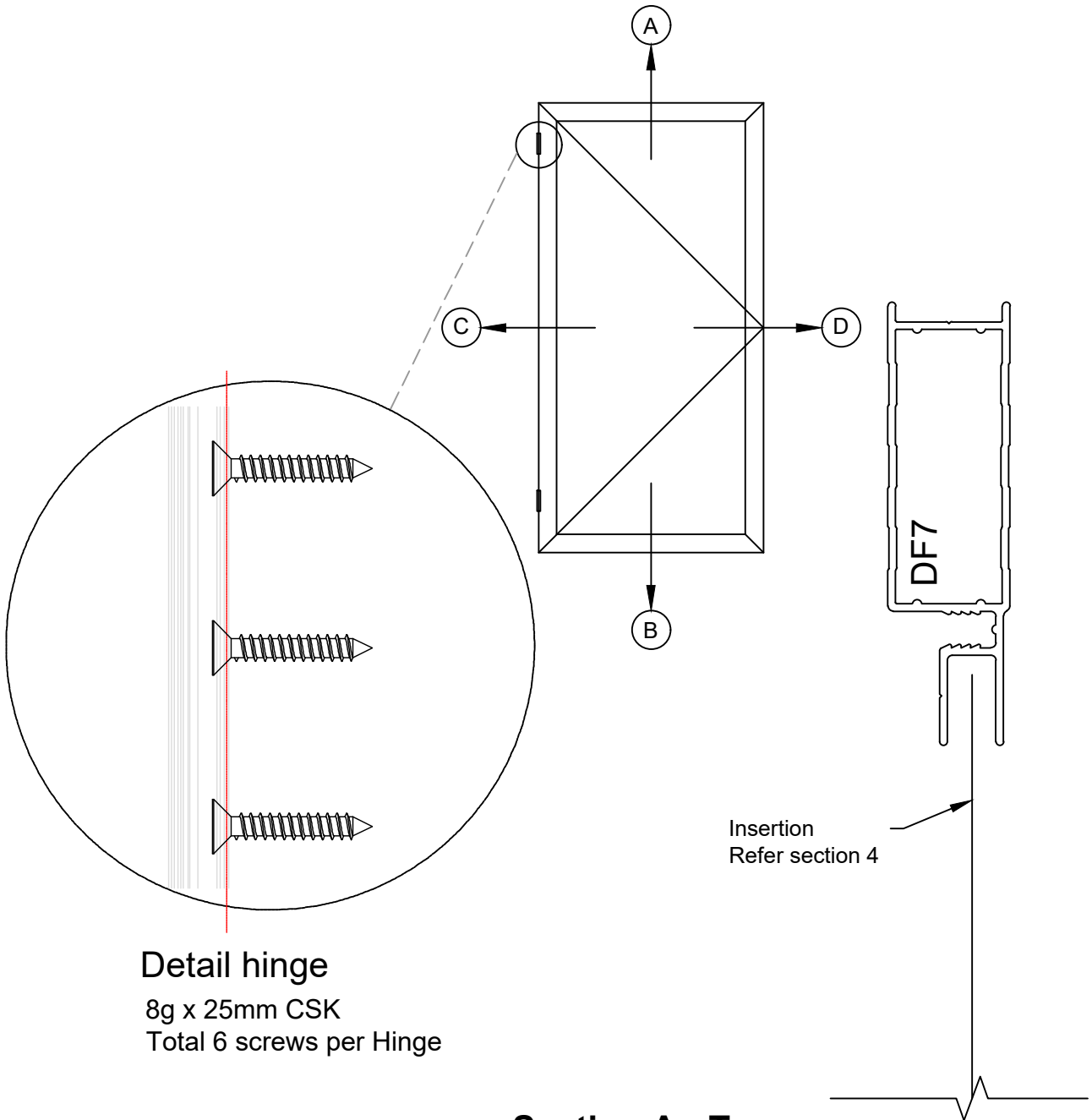
Heavy duty 1-way privacy security mesh

0.8mm Powdercoated Stainless Steel 316H alloy mesh

High corrosion resistance

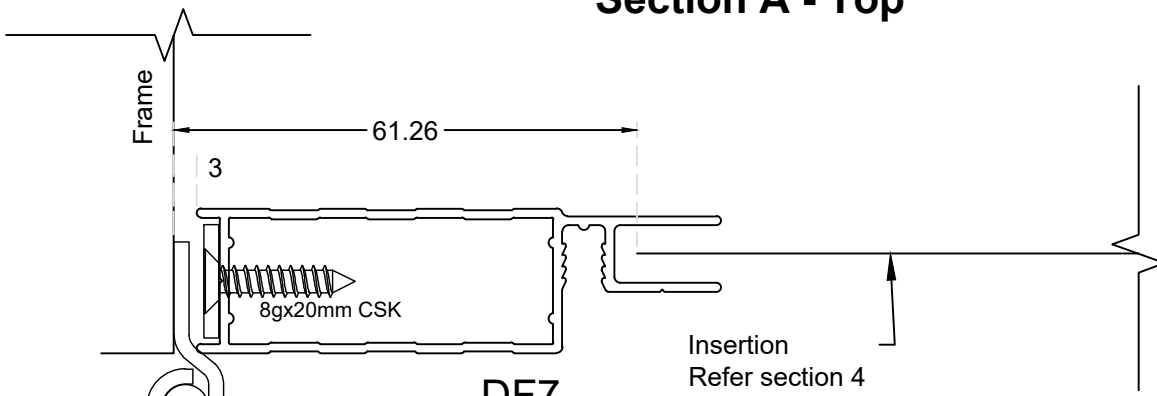
Temperature stress from -200°C up to 925°C

Available in sizes: 750x2000, 750x2400, 900x2000, 900x2400, 1200x2000, 1200x2400

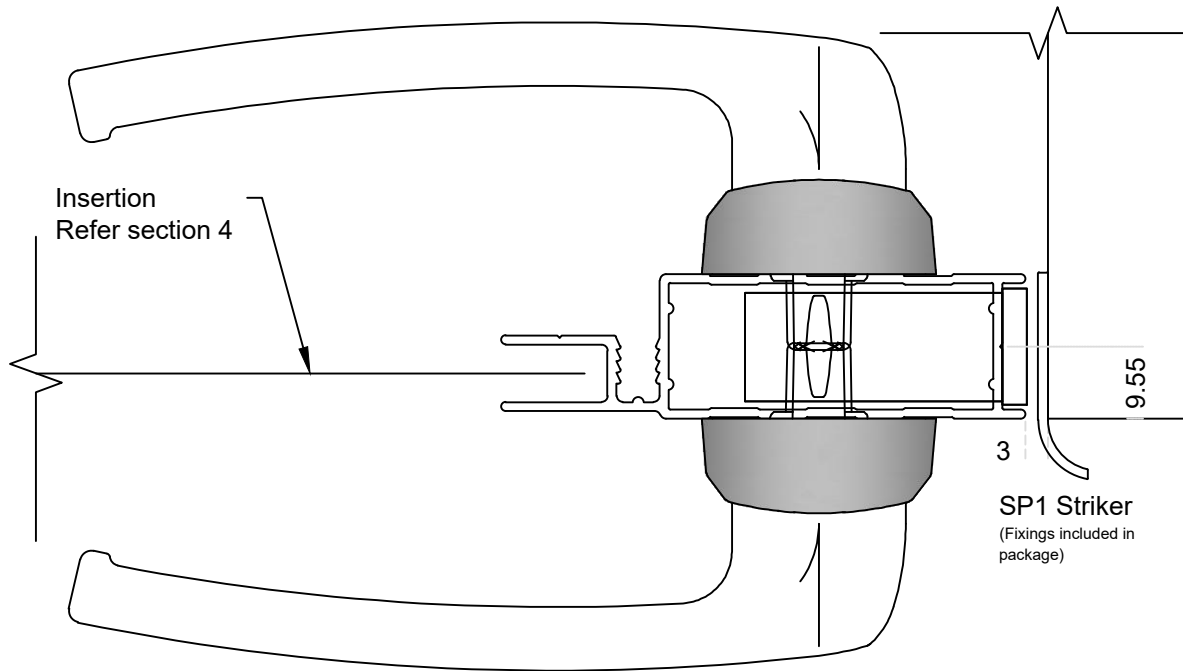


Detail hinge
8g x 25mm CSK
Total 6 screws per Hinge

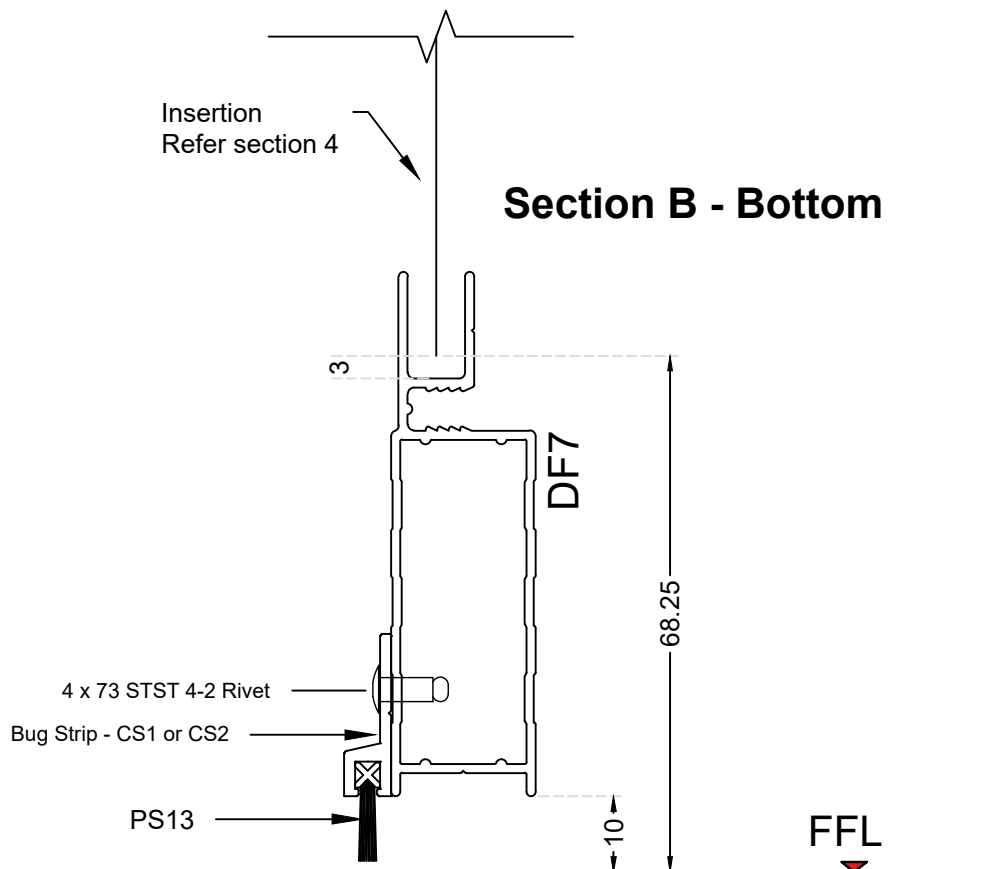
Section A - Top

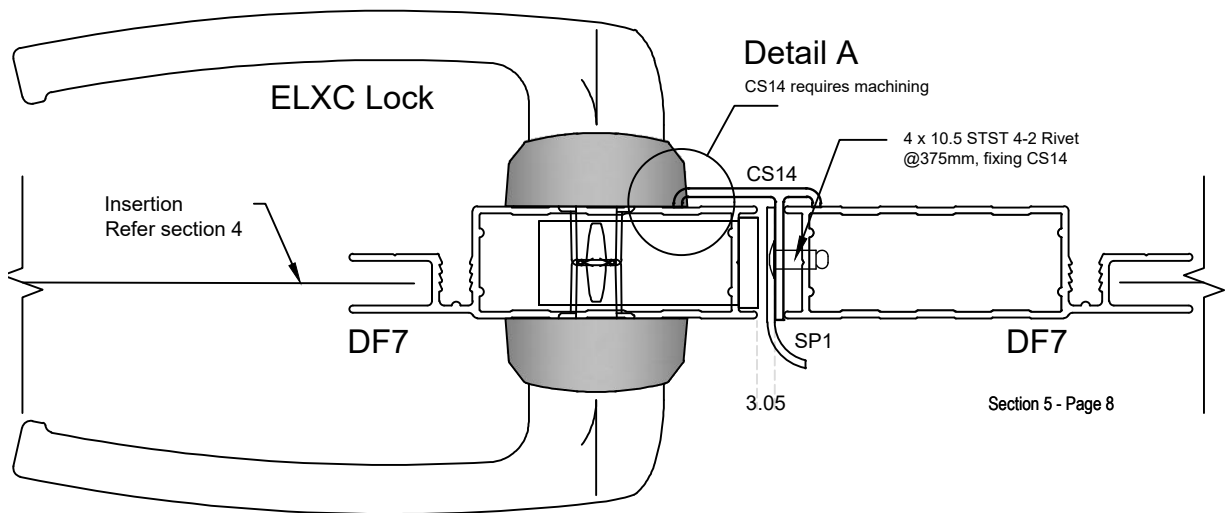
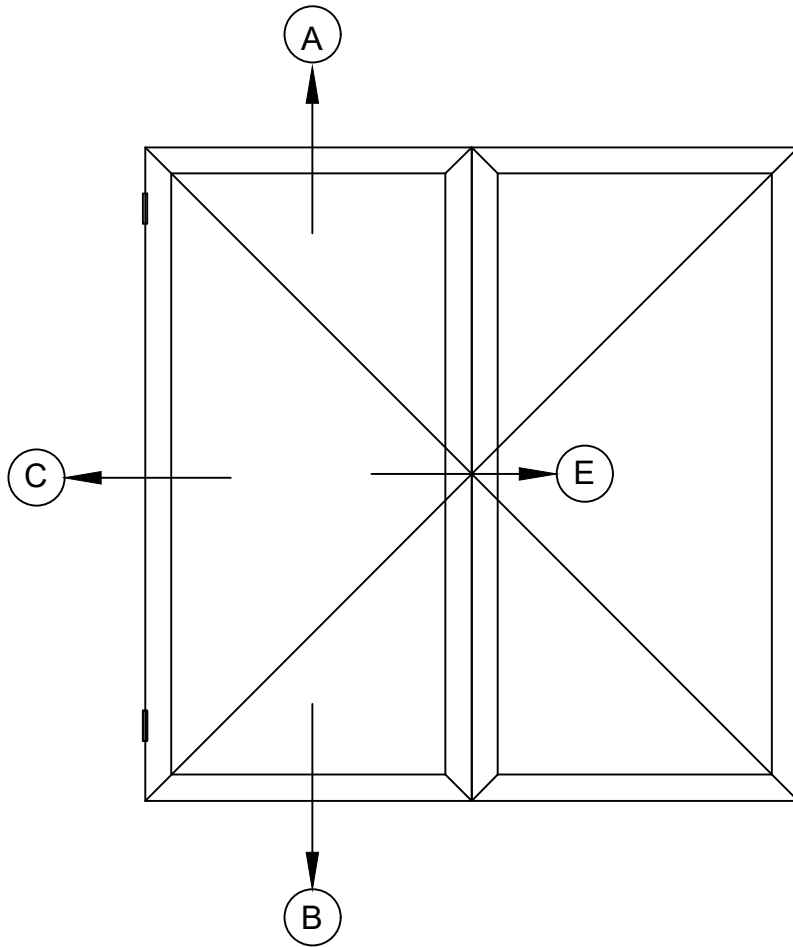


Section C - Hinge side



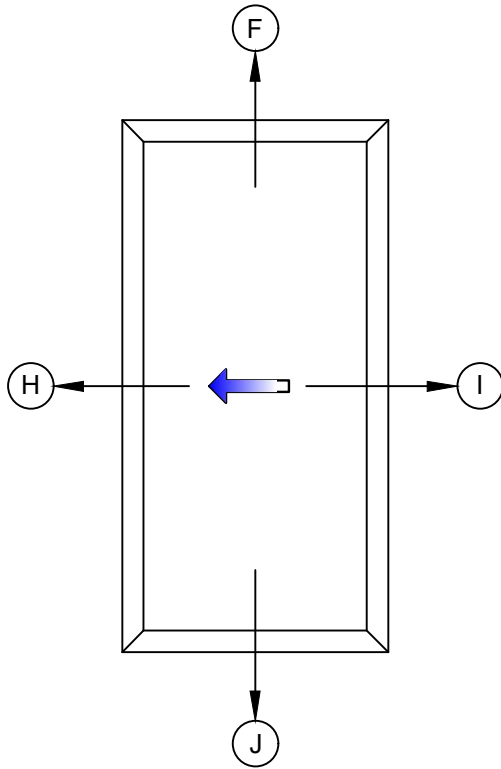
Section D - Lock side



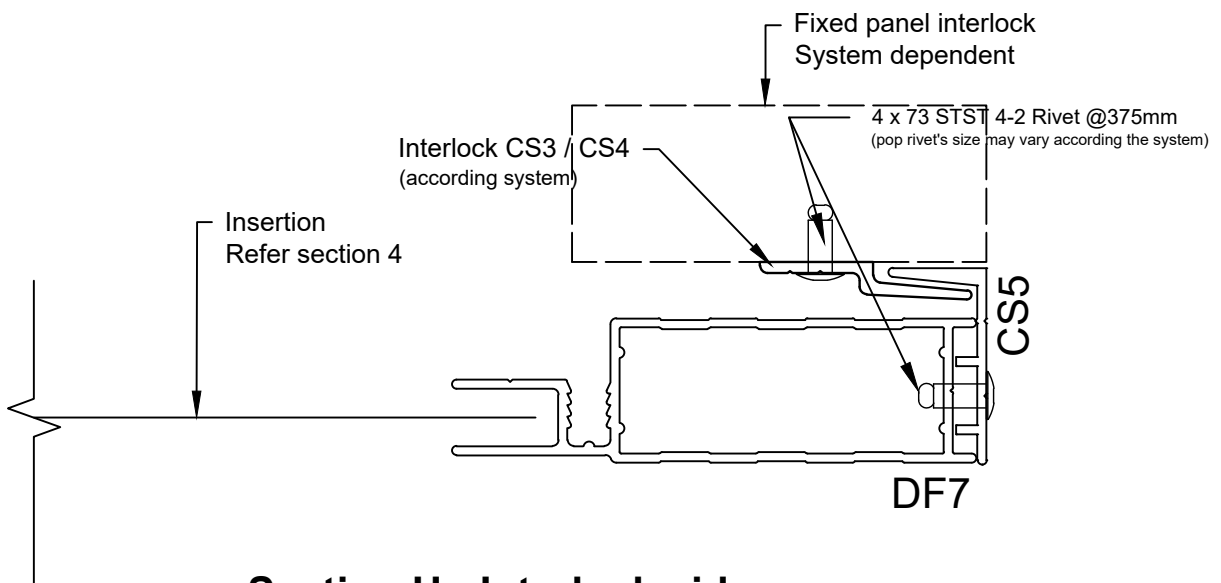
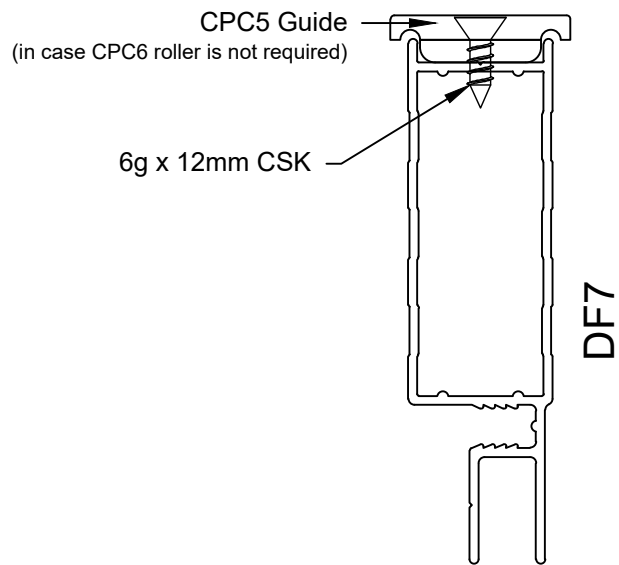


Section E - Meeting Lock Stile

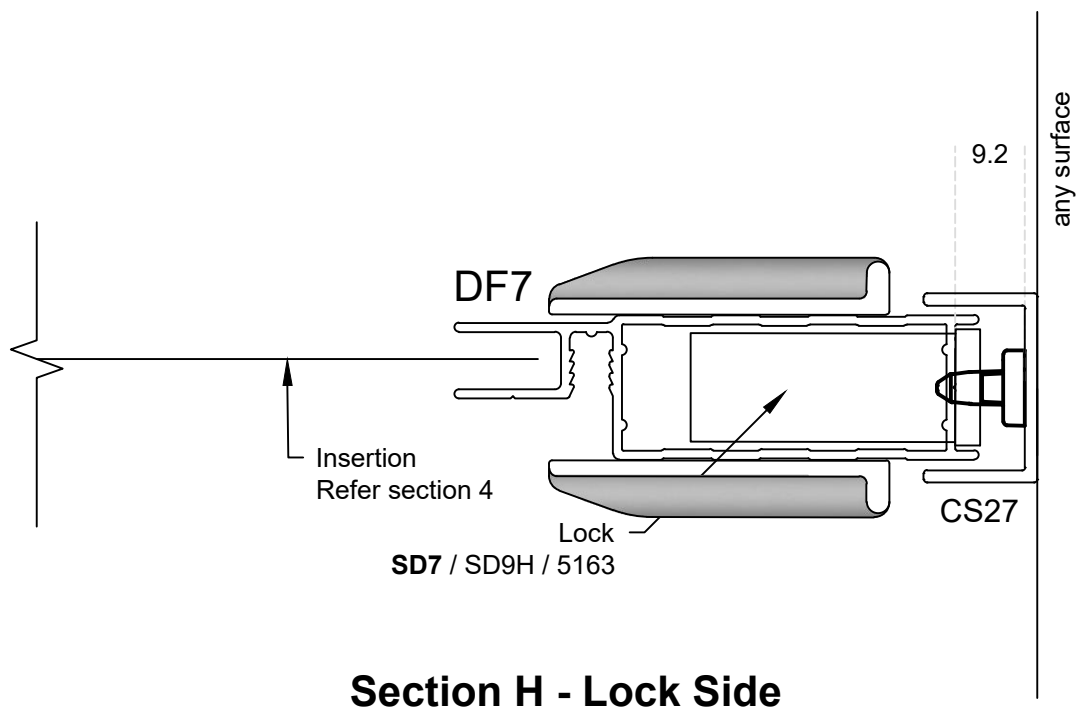
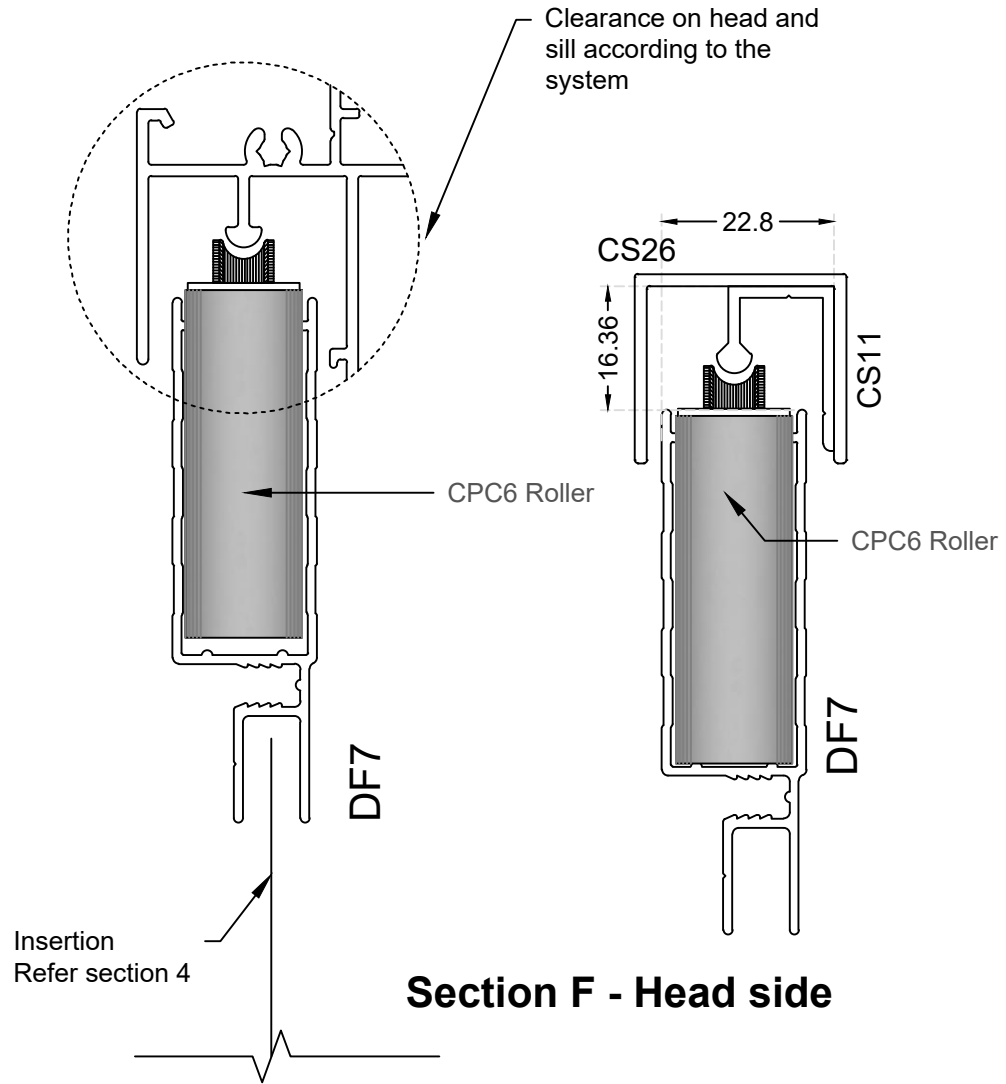
Section 5 - Page 8

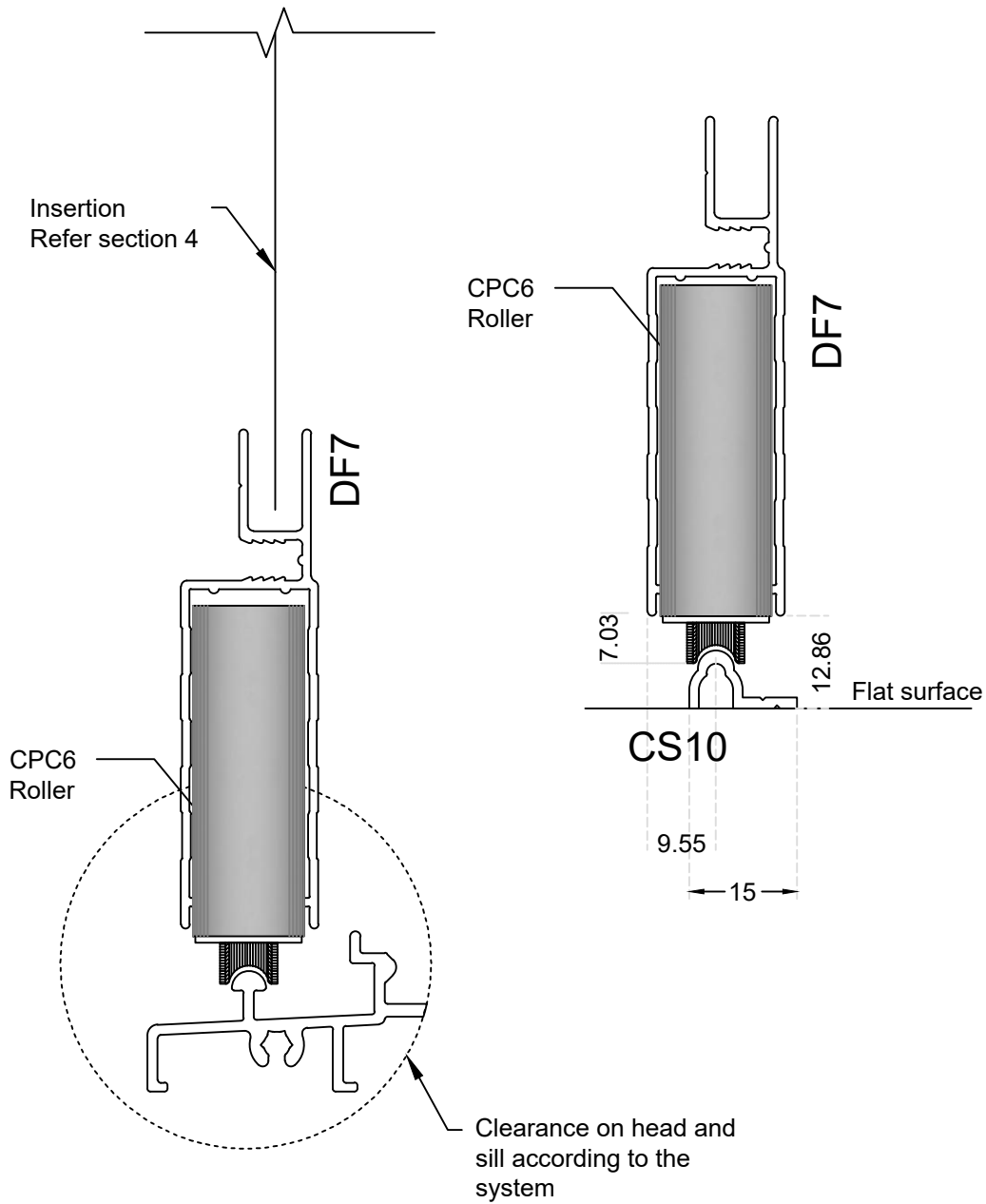


Section F - Head side

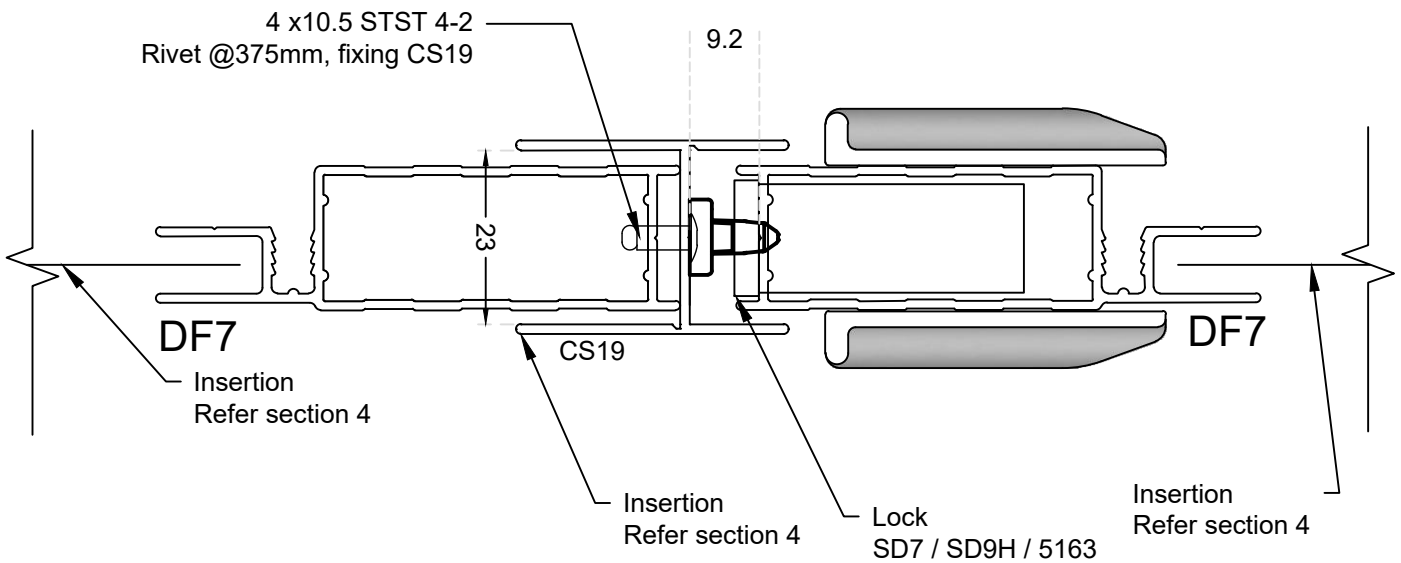
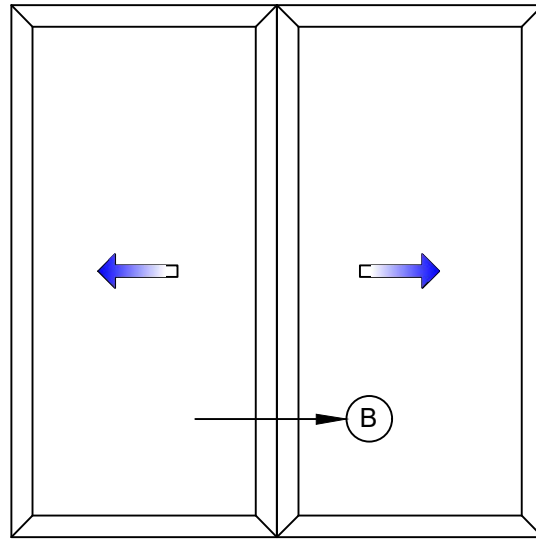


Section H - Interlock side



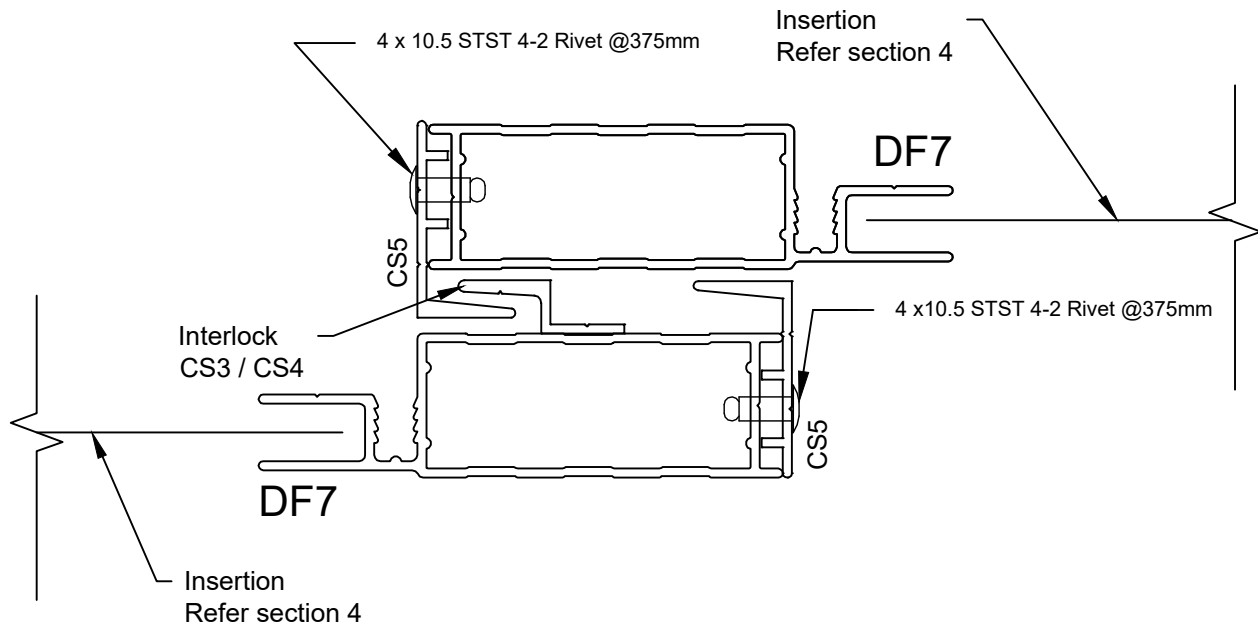
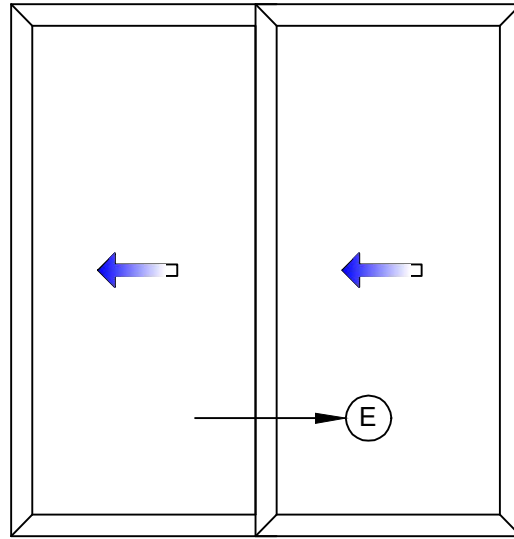


Section J - Bottom

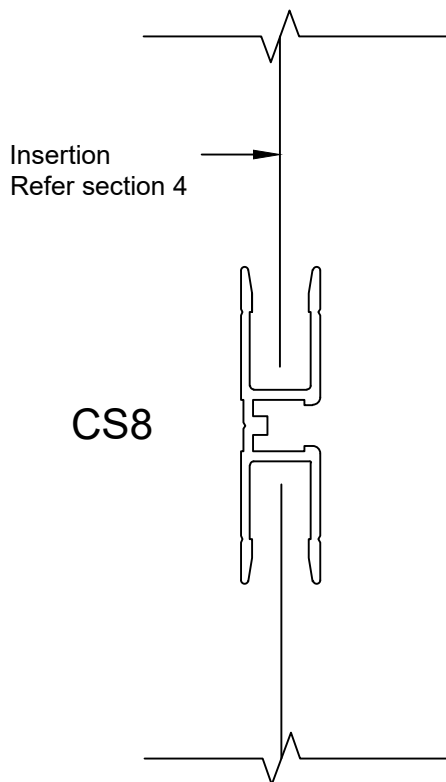
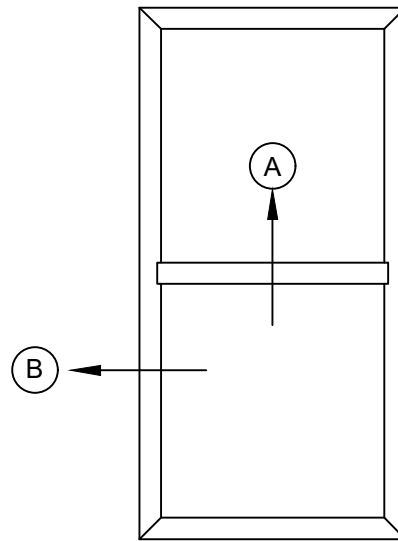


Section B - Lock assembly

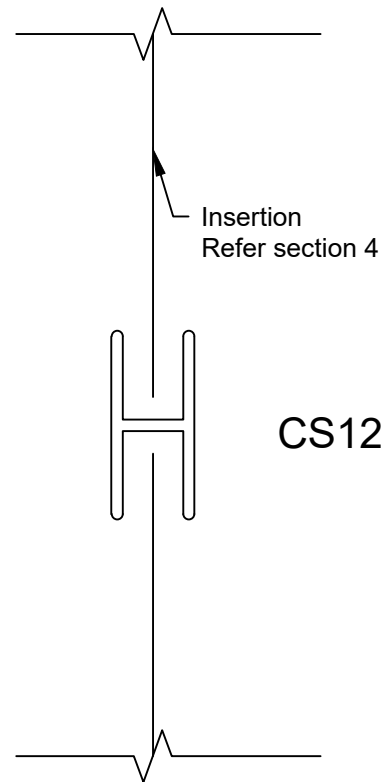
SD7 - Strike Plate Installation : Fit the strike plate into the lock. Mark the position of the strike plate on the channel. Open the door and install the strike plate with two #10 x 13mm pan head screws.
NOTE: Place the screws in the centre of the slots to allow for adjustment. Close the door until the strike plate reaches the receiving channel. Test that the strike plate engages the lock correctly and adjust if necessary.



Section E - Flydoor interlock

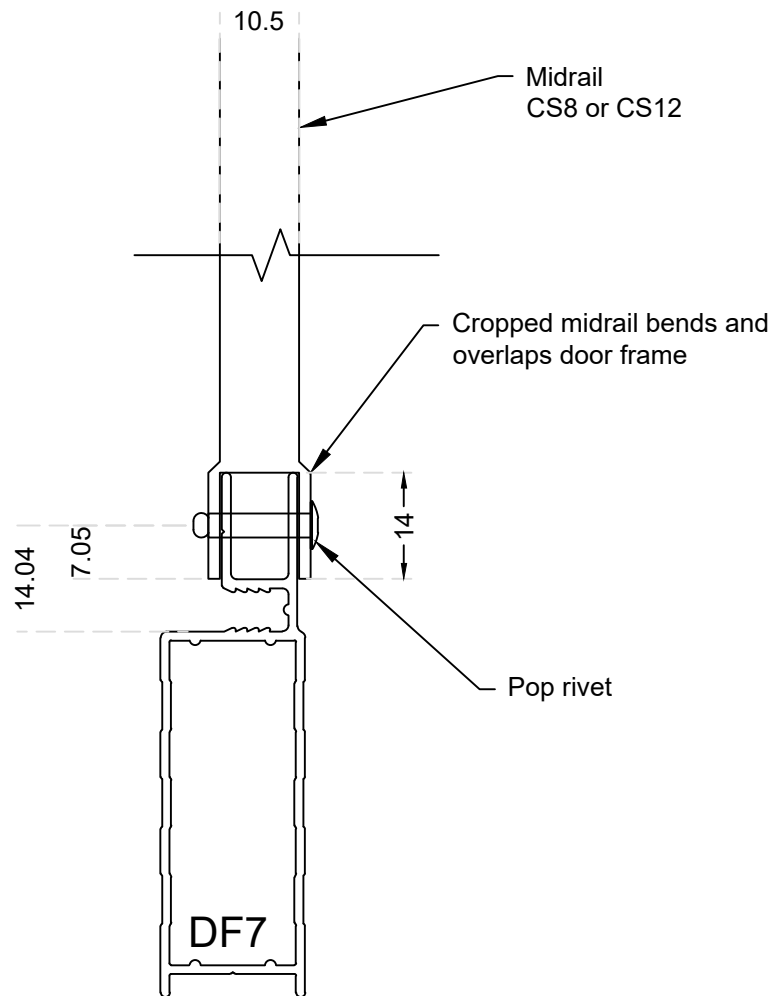
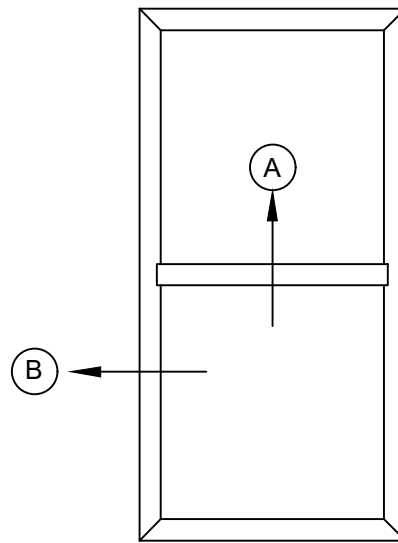


Or

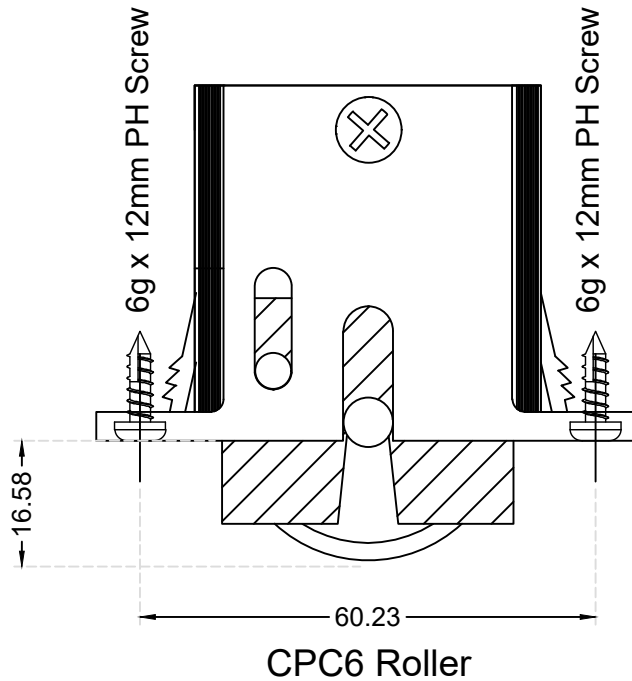
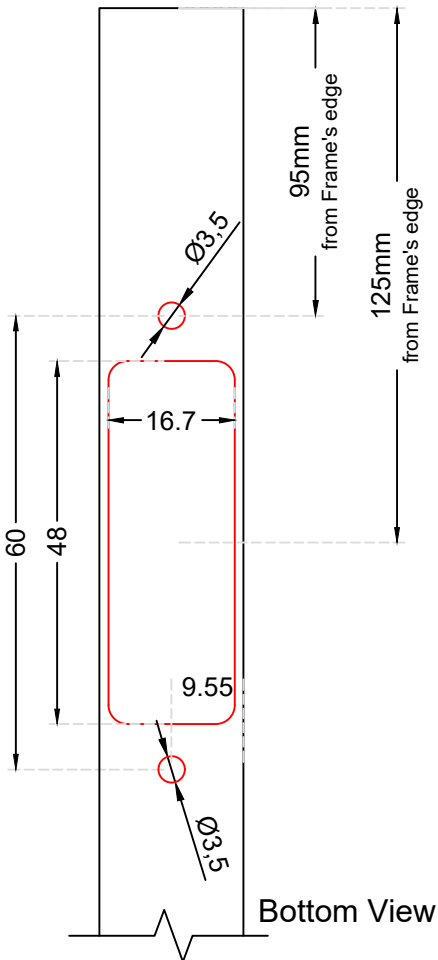
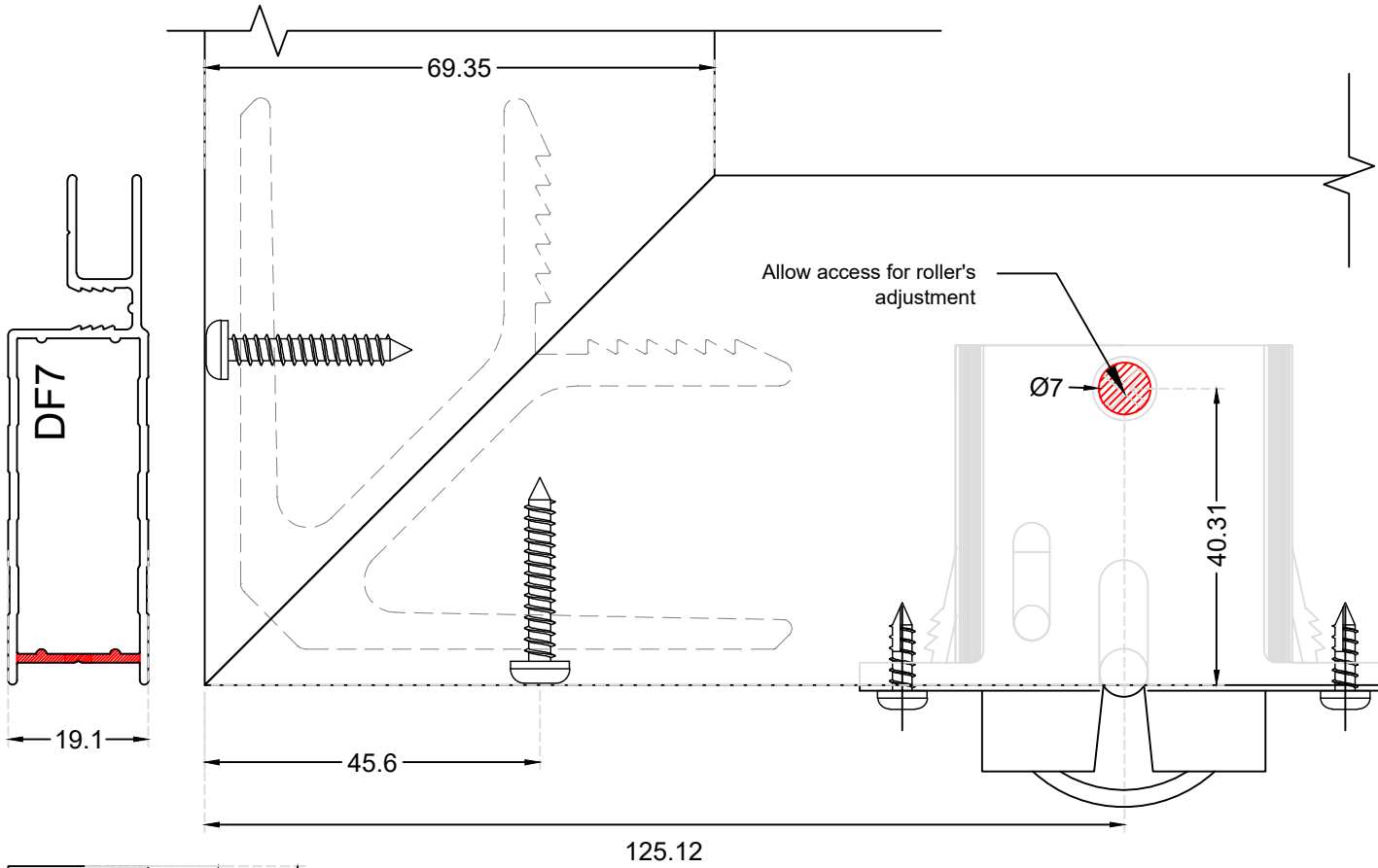


Section A - Vertical cross section

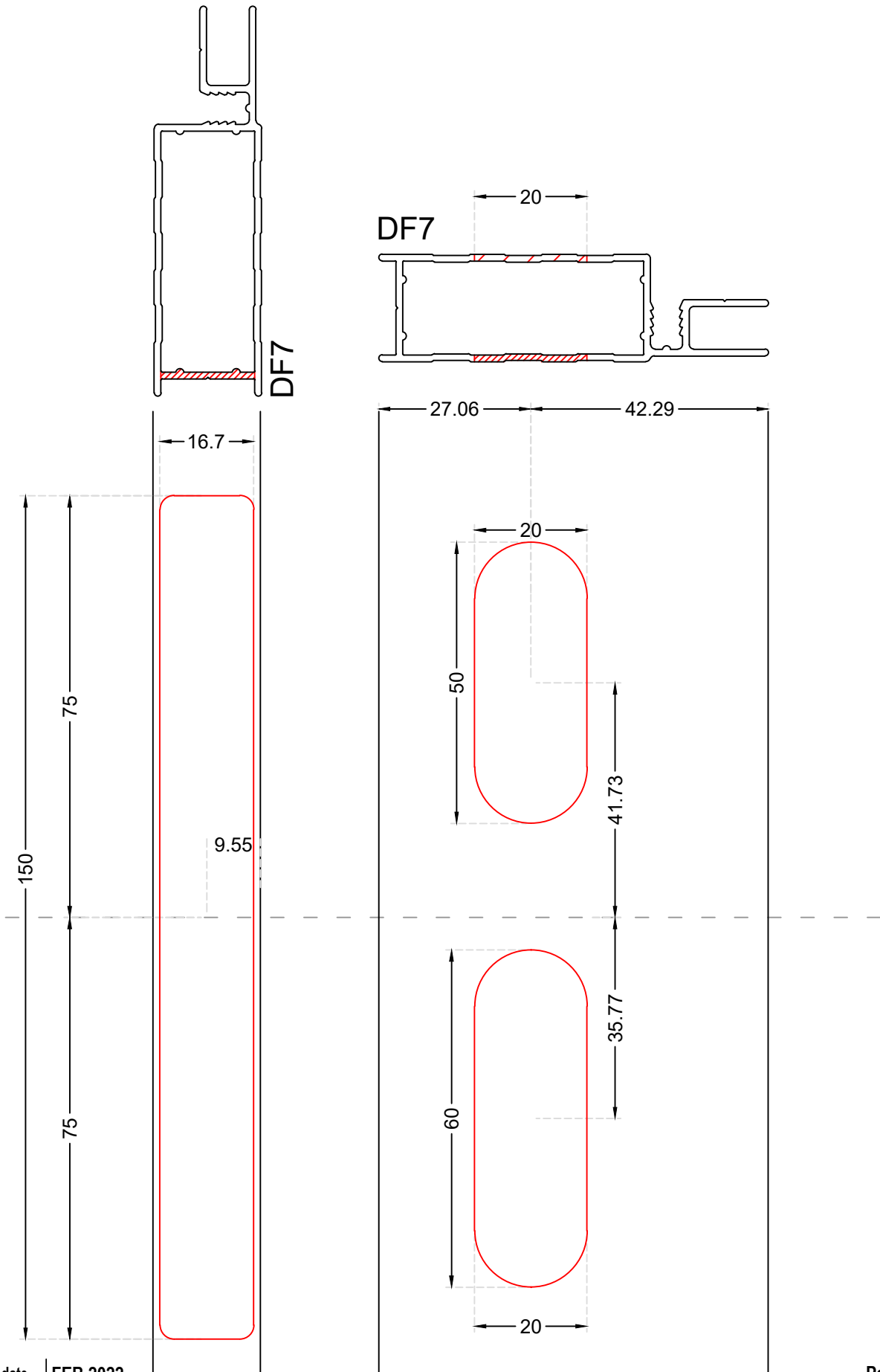
Please note: CS12 Midrail is not compatible with flyscreen mesh or DVA mesh.



Section B - Horizontal cross section

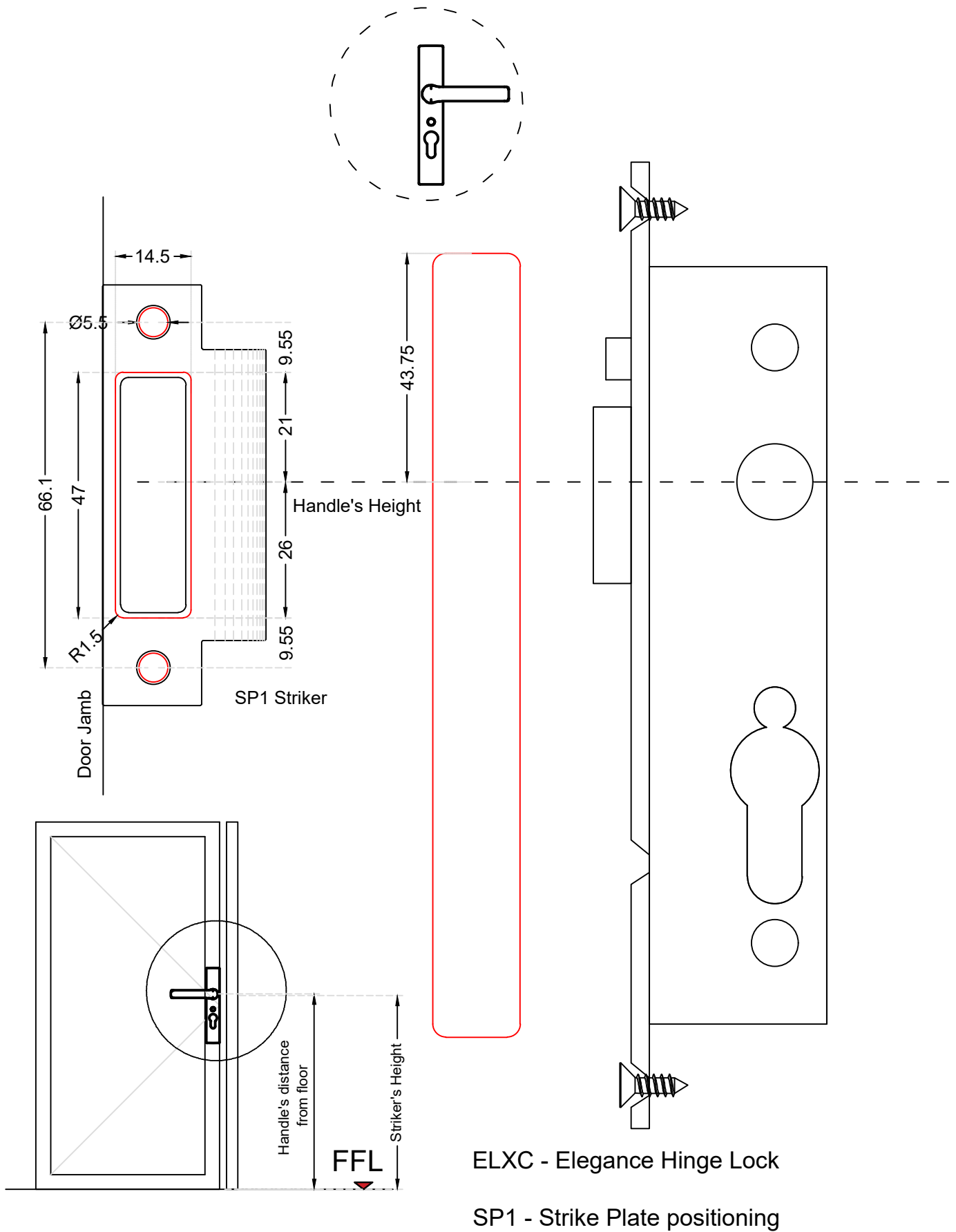


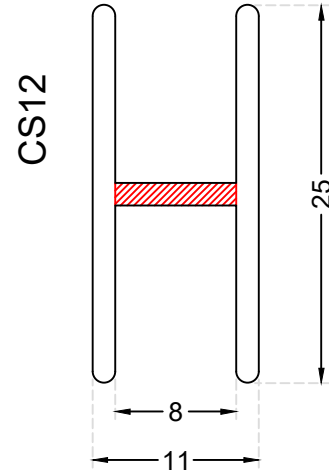
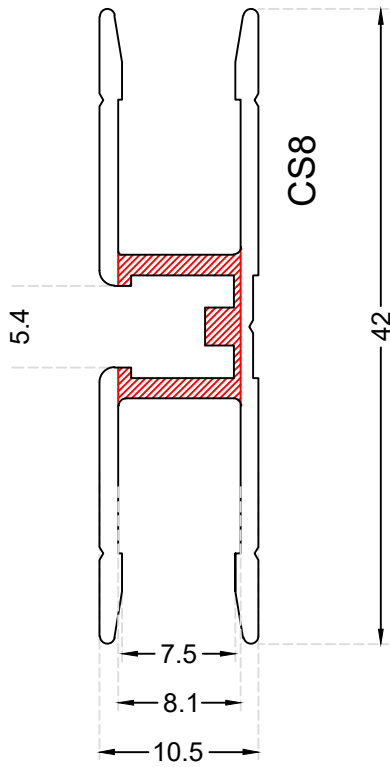
Note:
Rollers recessed into Frame. Crop 48mm x 16.5mm area CS70 Corner Stake, fixed on Frame with 8gx16mm PH in case of a Hinged Door or 4mm Pop Rivets in case of Sliding Door.



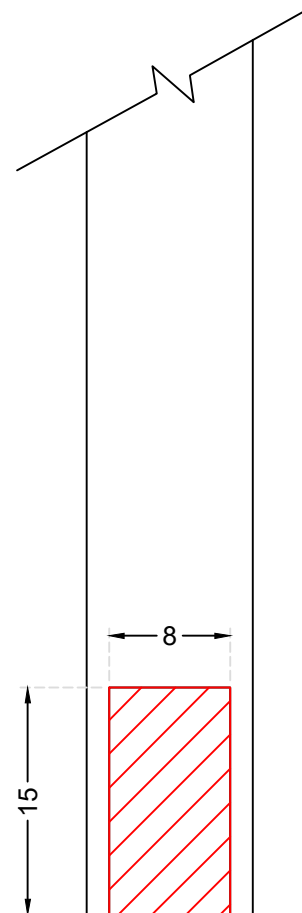
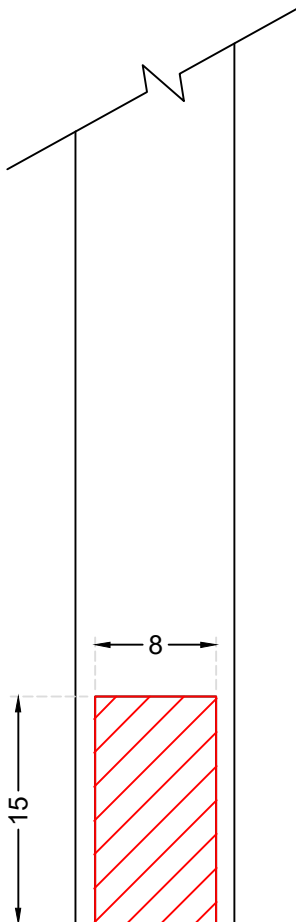
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extrusions
Scale 2:1



Profile Data			
Code	Weight (kg/m)	Anodised Perimeter (mm)	Bar Length (m)
DF7	0.580	229.20	6.00
CS1	0.103	100.00	4.30
CS2	0.127	100.00	4.30
CS3	0.123	100.00	4.80
CS4	0.107	100.00	4.80
CS5	0.157	100.00	4.80
CS6	0.331	144.00	5.00
CS8	0.338	156.00	4.30
CS9	0.089	100.00	3.00
CS10	0.095	100.00	4.30
CS11	0.200	100.00	4.30
CS12	0.530	233.00	6.00
CS13	0.104	100.00	3.00
CS14	0.188	100.00	4.30
CS15	0.435	157.00	5.20
CS16	0.312	173.00	5.00
CS18	0.093	100.00	3.00
CS19	0.290	192.00	6.50
CS26	0.324	151.00	4.20
CS27	0.224	105.00	4.20
CS28	0.237	111.00	4.20

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1. **Background**
 2. **Introduction**
 3. **Methodology**
 4. **Results**
 5. **Discussion**
 6. **Conclusion**
 7. **References**
 8. **Appendix**
 9. **Tables**
 10. **Figures**
 11. **Tables**
 12. **Figures**
 13. **Tables**
 14. **Figures**
 15. **Tables**
 16. **Figures**
 17. **Tables**
 18. **Figures**
 19. **Tables**
 20. **Figures**
 21. **Tables**
 22. **Figures**
 23. **Tables**
 24. **Figures**
 25. **Tables**
 26. **Figures**
 27. **Tables**
 28. **Figures**
 29. **Tables**
 30. **Figures**
 31. **Tables**
 32. **Figures**
 33. **Tables**
 34. **Figures**
 35. **Tables**
 36. **Figures**
 37. **Tables**
 38. **Figures**
 39. **Tables**
 40. **Figures**
 41. **Tables**
 42. **Figures**
 43. **Tables**
 44. **Figures**
 45. **Tables**
 46. **Figures**
 47. **Tables**
 48. **Figures**
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 97. **Tables**
 98. **Figures**
 99. **Tables**
 100. **Figures**

